



NOTES: —
FOR ASSEMBLY, REFER PRINCIPAL DRAWING MENTIONED IN GMS
FOR GA REFER DWG.NO: 0-35-453-27205.

	11	PLATE-16 282.0x189.0		PLT-3254		15-011-217 IS2062 E2508R	No	6.525		
	10	PLATE-16 110.0x810.0		PLT-3233		15-011-217 IS2062 E2508R	No	11.191		
	9	ISA130X130X12 420		PLT-1617		15-013-071 IS2062 E250A	No	9.870		
	8	PLATE-8 185.0x720.0		PLT-635		15-011-215 IS2062 E2508R	No	8.365		
	7	PLATE-12 355.0x700.0		PLT-634		15-211-003 IS2062 E2508R	No	23.409		
	6	PLATE-16 820x10260	M-5593xWEB			15-011-217 IS2062 E2508R	No	1056.698		
	5	PLATE-40 400X10260	M-5593xTFL			15-211-008 IS2062 E2508R	No	1288.656		
	4	PLATE-40 400X10260	M-5593xBFL			15-211-008 IS2062 E2508R	No	1288.656		
	3	ISM250 242		M-5004		15-009-011 IS2062 E250A	No	9.027		
	2	NUT HEX Gr.C M24				41.30400024	No	0.110		
	1	BOLT HEX Gr.C M24x80.0				4122124080	No	0.384		
VARIANT NUMBER	ITEM	DESCRIPTION	STD.	DRAWING NUMBER	ITEM NO	MATERIAL CODE	UNIT	UNIT WEIGHT	QTY	ZONE
					VAR NO	MATERIAL SPECN	DI	QUANTITY		

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	 Bharat Heavy Electricals Ltd UNIT: HIGH PRESSURE BOILER PLANT TIRUCHIRAPALLI - 620014				DRN	NAME SSR/KSP	SIGNATURE	DATE 26.12.2018
					CHD	A.GANESAN		27.12.2018
					APPO	M.SHANMUGAM		27.12.2018
	DEPT ST	ALL DIMENSIONS ARE IN MM	PROJECTION 	SCALE NTS	WEIGHT (Kg) 3809.564	REF TO ASSY / OR QAD DRAWING NO : 1-35-453-32795		
CODE 122	TITLE HB453-304							

1 NUMBER REQUIRED AS DRAWN, MARKED HB453-304